Direct Catalytic Enantioselective α-Aminomethylation of Aldehydes

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Abstract: The direct catalytic asymmetric α -aminomethylation of aldehydes is presented. The chiral amine and amino acid catalyzed reactions between unmodified aldehydes and a formaldehyde-derived imine precursor were fast and proceeded with high chemo- and enantioselectivities. The corresponding dibenzyl-protected γ -amino alcohols were isolated in high yields with up to 98% *ee* after in situ reduction. The reaction is a novel entry to valuable β^2 -amino acid derivatives.

Introduction

The classical Mannich reaction,^[1] in which an aminomethyl group is introduced in the α -position to a carbonyl compound, is an important reaction in organic chemistry.^[2] The resulting Mannich bases are of particular interest due to their biological activity, use as synthetic building blocks, and precursors of valuable pharmaceutical γ -amino alcohols.^[2] In

this context, a few elegant diasteroselective α -aminomethylation reactions have been developed.^[3,4]

The development of catalytic asymmetric Mannich-type reactions has received increased attention in recent years.^[5] These reactions are used for the synthesis of valuable chiral nitrogen-containing compounds, such as amino acid derivatives, β-lactams, and amino alco-

hols.^[5–11] Direct catalytic Mannich-type reactions between ketones and preformed imines are catalyzed by organometallic complexes^[7] with high enantioselectivity. Moreover, organocatalytic direct asymmetric Mannich-type reactions have been developed that are catalyzed by Brønsted acids.^[8] **Keywords:** alpha-aminomethylation • aldehydes • amino acids • asymmetric catalysis • diarylprolinol

chincona alkaloids,^[9] and amino acids and their derivatives.^[10] Recently, the direct catalytic asymmetric α -aminomethyaltion of ketones was reported.^[11] However, developing a direct catalytic enantioselective α -aminomethylation of aldehydes is more challenging.^[12] This reaction is highly interesting, as it is a direct entry to β -amino aldehydes, which can be converted to important β^2 -amino acid derivatives and γ -amino alcohols [Eq. (1)].



However, proline does not catalyze the direct one-pot three-component α -aminomethylation of aldehydes and the desired products are not formed.^[11b] Enders and Shibasaki have utilized aminomethyl ethers,^[4,7a] which are useful equivalents of iminium ions, in stereoselective asymmetric α -aminomethylation reactions with ketones. Inspired by these reports and our experience in organocatalysis,^[13] we envisioned a plausible novel chiral amine-catalyzed direct catalytic asymmetric α -aminomethylation reaction between aldehydes and aminomethyl ethers [Eq. (2)].

Herein, we report the direct catalytic enantioselective α aminomethylation reactions between aldehydes and a dibenzylamine-derived aminomethyl ether, which furnished the

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corresponding γ -amino alcohols in high yields with up to 98% *ee* after in situ reduction. The enantioselectivity of the protected diaryprolinol-catalyzed reactions was significantly improved by the addition of lithium halide salts.

Results and Discussion

In initial experiments, we screened proline **5**, proline derivatives $6^{[14]}-7^{[100,15]}$, and chiral pyrrolidines $8-9^{[16]}$ for their ability to catalyze the reaction between dibenzyl amine-derived aminomethyl ether $1^{[4a]}$ and isovaleraldehyde **2a** under different reaction conditions. A few of them are shown in Table 1.

Table 1. Catalysts screened.[a]



[a] Aldehyde **2a** (1 mmol) was added at the temperature shown in the table to a vial charged with the catalyst (20 mol%) in solvent (1 mL). Next, the aminomethyl ether **1** (0.5 mmol) was added. After stirring for the time shown in the table, MeOH (2 mL) was added, the temperature was set to -25 °C, and then the β -amino aldehyde **3a** was reduced in situ to amino alcohol **4a**, which was isolated by silica-gel column chromatography. [b] Conversion was determined by NMR spectroscopic analyses. [c] Determined by chiral-phase HPLC analysis of **4a**. [d] Enantiomeric excess of *ent*-**4a**. [e] Acetic acid added (20 mol%).

To our delight, all the chiral amines catalyzed the formation of the corresponding α -aminomethylated aldehyde **3a** in high conversion (>95%), which was reduced in situ to the more stable alcohol **4a**.^[17] All reactions were highly chemoselective and traces of elimination products were only detected after full conversion had occurred. Proline **5** and diphenylprolinol **8** catalyzed the asymmetric α -aminomethylation reaction with the highest enantioselectivity. For instance, (S)-proline and chiral pyrrolidine 8 catalyzed the formation of ent-4a with 65% ee and 4a with 78% ee, respectively (entries 1 and 7). Moreover, catalysts 5-7 furnished the opposite enantiomer, ent-3a, as opposed to protected chiral prolinols 8 and 9. The efficiency and enantioselectivity of the protected diarylprolinol-catalyzed enantioselective reactions were significantly improved by the addition of an organic acid (20 mol%). We found that acetic acid gave the best results with respect to conversion and enantioselectivity of the reaction. The addition of achiral alkali cations has been shown by Adolfsson and co-workers to increase the enantioselectivity of small peptide catalyzed asymmetric transformations.^[18] Thus, we decided to investigate the possibility of using this positive additive effect on the chiral pyrrolidine 8-catalyzed asymmetric α -aminomethyaltion reaction (Table 2).

Table 2. Screen of different additives.^[a]

| Bn N MeO | Bn + H R 2a: R = <i>i</i> Pr 2a: R = <i>i</i> Pr | 8 (20 mol%) ent, -25 °C, 2h tive, AcOH nol%) | Bn, Bn N H R 3a | Bn, Bn OH NaBH₄ MeOH, -25 °C R 4a | | | |
|----------------|--|--|------------------------------------|---|--|--|--|
| Entry | Additive | Solvent | Conv. [%] ^[b] | <i>ee</i> [%] ^[c] | | | |
| 1 | none | DMF | 80 | 78 | | | |
| 2 | NaCl | DMF | >95 | 72 | | | |
| 3 | LiCl | DMF | >95 | 90 | | | |
| 4 | LiBr | DMF | >95 | 96 | | | |
| 5 | LiI | DMF | >95 | 88 | | | |
| 6 | LiClO ₄ | DMF | 96 | 74 | | | |
| 7 | LiOAc | DMF | >95 | 75 | | | |
| 8 | NH ₄ Cl | DMF | 90 | 66 | | | |
| 9 | LiBr | CH ₃ CN | >95 | 75 | | | |
| 10 | LiBr | NMP | 96 | 58 | | | |
| 11 | LiBr | iPrOH | 68 | 58 | | | |
| 12 | LiBr | $CHCl_3$ | 86 | 37 | | | |

[a] The additive (1 mmol) was added to a vial containing the solvent (1 mL) and the mixture was stirred for 5 min. Next, the catalyst and the aldehyde **2a** (1 mmol) were added and the reaction temperature decreased to -25 °C. The aminomethyl ether **1** (0.5 mmol) was added and the reaction was vigorously stirred for 2 h followed by addition of MeOH (2 mL). The β -amino aldehyde **3a** was reduced in situ to amino alcohol **4a**, which was isolated by silica-gel column chromatography. [b] Conversion was determined by NMR spectroscopic analyses. [c] Determined by chiral-phase HPLC analysis of **4a**.

We found that the addition of salts increased the rate of the reactions. Notably, lithium halide salts significantly increased the enantioselectivity in the following order: LiBr > LiCl > LiI. For instance, complete conversion was achieved within 2 h by the addition of LiBr (2 equiv) and the optical purity of **4a** produced increased from 78 to 96% *ee*. This positive effect is plausibly due to the higher Lewis acidity of the lithium halide salts as compared to LiClO₄ and LiOAc, which did not increase the enantioselectivity of the reaction. In addition, lithium with its higher Lewis acidity was the cation of choice, as NaCl did not improve the enantioselectivity of the reaction. Moreover, the highest enantioselectivi-

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ty for the solvents tested was achieved in DMF, which suggests that the solubility of the lithium halide salts may be important. With these results in hand, we decided to investigate the chiral pyrrolidine 8-catalyzed reaction between dibenzylaminomethyl ether 1 and different aldehydes 2 in the presence of LiBr (Table 3).

Table 3. Chiral diphenyl prolinol 8-catalyzed direct asymmetric α -aminomethylation of aldehydes 2.^[a]

| Bn, Bn N MeO + R 1 | 0 H (20 mol%) DMF, -25 °C, 2 LiBr, AcOH (20 mol%) | h Bn, Bn N C R R 3 | H H H <u>NaBH₄</u> MeOH, -25 °C | Bn, Bn NOH R 4 |
|-----------------------------|---|--------------------------------|--|-------------------------|
| Entry | R Pro | oduct Y | ield [%] ^[b] | ee [%] ^[c] |
| 1 1 | iPr | 4a | 80 | 96 |
| 2 | Me | 4b | 82 | 98 |
| 3 | PhCH ₂ | 4c | 79 | 98 |
| 4 4 | <i>n</i> -pent | 4 d | 81 | 91 |
| 5 | /~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~ | 4e | 78 | 92 |
| 6 ' | TBSOCH ₂ | 4 f | 75 | 95 |

[a] LiBr (1 mmol) was added to a vial containing DMF (1 mL) and the mixture was stirred until it became homogeneous. Next, the catalyst and the aldehyde **2** (1 mmol) were added and the reaction temperature decreased to -25 °C. The aminomethyl ether **1** (0.5 mmol) was added and the reaction was vigorously stirred for 2 h followed by addition of MeOH (2 mL). The β -amino aldehyde **3** was reduced in situ to amino alcohol **4**, which was isolated by silica-gel column chromatography. [b] Isolated yield of pure amino alcohol **4**. [c] Determined by chiral-phase HPLC analysis. TBS = *tert*-butyldimethyl silyl.

The direct catalytic asymmetric α -aminomethylation reactions were fast, highly chemo- and enantioselective, and the corresponding amino alcohol products **4** were isolated in high yields with up to 98% *ee*. In most cases, the amino alcohols were furnished with >90% *ee*. For instance, the catalytic asymmetric α -aminomethylations of aldehydes **2b** and **2c** with **1** gave the corresponding amino alcohols **4b** and **4c** after one-pot reduction with NaBH₄ in 82 and 79% yields with 98% *ee*, respectively.

To establish the absolute configuration of the amino alcohols **4** and demonstrate the synthetic utility of the novel re-

action, amino alcohol 4b was deprotected to amino alcohol 10, which was directly converted to Boc-protected amino alcohol 11 in 95% yield (Scheme 1). Subsequent oxidation gave the corresponding naturally-occurring Boc-protected (R)-3-amino-2-methylpropanoic acid 12 in high yield as established by optical rotation and comparison to the literature ($[\alpha]_{\rm D} = -17.5$ (c = 1.0 in MeOH), lit.^[19] $[\alpha]_{\rm D} = -18.4$ (c = 2.0 in MeOH)). Thus, the direct



Scheme 1. Asymmetric synthesis of Boc-protected (*R*)-3-amino-2-methyl-propanoic acid **12**.

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catalytic asymmetric α -aminomethylation of aldehydes is an efficient direct entry for the synthesis of β^2 -amino acids, which are present in natural products and used as building blocks in important β -peptide foldamers.^[19–20]

Moreover, the β^2 -amino acid synthesis established that protected (S)-diarylprolinols 8 and 9 furnished (R)-aminoaldehydes 3 and that (S)-proline and its derivatives 6 and 7 furnished the opposite (S)-enantiomers *ent*-3. Based on these results we propose transition-state I to account for the stereochemical outcome for the protected diarylprolinol-catalyzed, highly enantioselective reactions (Figure 1). In ac-



Figure 1. Proposed transition-state models evoked to account for the enantioselectivity of the (S)-diarylprolinol **8** and **9**, (S)-proline, and **6**-catalyzed reactions.

cordance, the *Re*-face of the chiral enamine is approached by the aminomethyl ether 1 via a plausible six-membered transition state. The proton from the acetic acid or lithium cation possibly stabilizes the proposed transition-state I by activation of the methoxy leaving group of 1. Transitionstate II is plausibly less-favored due to repulsion between the lithium cation and the iminium ion.

In the case of the (S)-proline- and **6**-catalyzed α -aminomethylation reaction, the plausible ionic transition state **III** is proposed to account for the stereochemical outcome of the reaction (Figure 1). Thus, the *Si*-face of the chiral enamine is approached by the in situ generated iminium ion which forms an ionic intermediate with the carboxylate group of the amino acid catalyst. Hence, the chiral pyrrolidine and proline-catalyzed α -aminomethylation reaction plausibly occurs via completely different transition states.

Conclusion

We report the direct catalytic asymmetric α -aminomethylation of aldehydes. The simple amino acid and chiral pyrrolidine-catalyzed reactions are highly chemo- and enantioselective. The diarylprolinol-catalyzed reactions furnished the corresponding dibenzyl protected γ -amino alcohols in high yields with up to 98% *ee* after in situ reduction. In this case, the enantioselectivity was increased by the presence of achiral lithium halide salts. Notably, the α -aminomethylation reaction is a novel entry for the asymmetric synthesis of β^2 amino acids. Moreover, the α -aminomethylation reaction shows that imine equivalents with a readily removable protective group can be used in organocatalytic Mannich-type reactions. Further elaboration of this transformation, density functional studies, and its synthetic applications to natural product synthesis are ongoing.

Experimental Section

General: Chemicals and solvents were either purchased puriss p.A. from commercial suppliers or purified by standard techniques. Amino methyl ether 1 was synthesized according to literature procedures.^[21] For TLC, silica gel plates Merck 60 F₂₅₄ were used and compounds were visualized by irradiation with UV light and/or by treatment with a solution of phosphomolybdic acid (25 g), Ce(SO₄)₂·H₂O (10 g), conc. H₂SO₄ (60 mL), and H₂O (940 mL) followed by heating or by treatment with a solution of panisaldehyde (23 mL), conc. H₂SO₄ (35 mL), acetic acid (10 mL), and ethanol (900 mL) followed by heating. Flash chromatography was performed by using silica gel Merck 60 (particle size 0.040-0.063 mm), ¹H and ¹³C NMR spectra were recorded on Varian AS 400. Chemical shifts are given in δ relative to TMS, and the coupling constants J are given in Hz. The spectra were recorded in CDCl₃ at room temperature, and TMS served as internal standard ($\delta = 0$ ppm) for ¹H NMR. CDCl₃ was used as internal standard ($\delta = 77.0$ ppm) for ¹³C NMR. HPLC was carried out by using a Waters 2690 Millennium with photodiode array detector. Optical rotations were recorded on a Perkin-Elemer 241 Polarimeter (λ = 589 nm, 1 dm cell). High-resolution mass spectra were recorded on an IonSpec FTMS mass spectrometer with a DHB-matrix and a Bruker MicrOTOF spectrometer.

Typical experimental procedure for the catalyst screen: The catalyst (20 mol%), followed by aldehyde 2a (1 mmol) was added to a vial containing the solvent (1 mL) at room temperature. Next, the reaction temperature was set to the value shown in Table 1 and the aminomethyl ether 1 (0.5 mmol) was added. After vigorously stirring for the time shown in the table, MeOH (2 mL) was added and the β -amino aldehyde 3a was reduced in situ with excess NaBH₄ (10 mmol) to amino alcohol 4a at -25 °C. Next, the reaction temperature was increased to 0 °C. After 5 min of stirring, the solution was poured into a mixture of aqueous NH4Cl (4 mL) and Et2O (20 mL) at 0°C. Excess Na2SO4 was added to the stirred aqueous mixture and after the solution had become clear, the drying agent was removed by filtration. The solvent was then removed under reduced pressure followed by purification of the crude product mixture by silica-gel column chromatography (toluene/EtOAc 2:1) to afford γ -amino alcohol **4a** as a clear oil. The *ee* of **4a** was determined by chiral-phase HPLC analysis.

Typical experimental procedure for the additive screen: The additive (1 mmol) was added to a vial containing DMF (1 mL) and the mixture was stirred at room temperature for 5 min. Next, the catalyst 8 was added followed by the addition of aldehyde 2a (1 mmol) at room temperature. The reaction temperature was decreased to -25 °C and the aminomethyl ether 1 (0.5 mmol) was added. After 2 h of vigorously stirring, MeOH (2 mL) was added and the β-amino aldehyde 3a was reduced in situ with excess NaBH₄ (10 mmol) to amino alcohol **4a** at -25 °C. The reaction temperature was then increased to 0°C. After 5 min of stirring, the solution was poured into a mixture of aqueous NH₄Cl (4 mL) and Et2O (20 mL) at 0 °C. Excess Na2SO4 was added to the stirred aqueous mixture and after the solution had become clear, the drying agent was removed by filtration. Next, the solvent was removed under reduced pressure followed by purification of the crude product mixture by silica-gel column chromatography (toluene/EtOAc 2:1) to afford γ -amino alcohol 4a as a clear oil. The ee of 4a was determined by chiral-phase HPLC analysis

Typical experimental procedure: (see Table 3, entry 1) To a vial containing DMF (1 mL) was added LiBr (1 mmol) and the mixture was stirred at room temperature until it had become homogeneous. Next, the catalyst 8 (20 mol%) and acetic acid (20 mol%) were added followed by the addition of aldehyde 2a (1 mmol) at room temperature. The reaction temperature was decreased to -25°C and the aminomethyl ether 1 (0.5 mmol) was added. After 2 h of vigorously stirring, MeOH (2 mL) was added and the β -amino aldehyde **3a** was reduced in situ with excess NaBH₄ (10 mmol) to amino alcohol 4a at -25 °C. The reaction temperature was then increased to 0°C. After 5 min of stirring, the solution was poured into a mixture of aqueous NH₄Cl (4 mL) and Et₂O (20 mL) at 0°C. Excess Na₂SO₄ was added to the stirred aqueous mixture, and after the solution had become clear, the drying agent was removed by filtration. Next, the solvent was removed under reduced pressure followed by purification of the crude product mixture by silica-gel column chromatography (toluene/EtOAc 2:1) to afford γ-amino alcohol 4a in 80% yield as a clear oil. The ee of 4a was 96% as determined by chiral-phase HPLC analysis.

Compound (2R)-4*a*: ¹H NMR (CDCl₃, 400 MHz): $\delta = 0.80$ (d, J = 6.8 Hz, 3 H), 0.85 (d, J = 6.8 Hz, 3 H), 1.48 (m, 1 H), 1.90 (m, 1 H), 2.48 (m, 1 H), 2.69 (m, 1 H), 3.15 (d, J = 13.1 Hz, 2 H), 3.34 (m, 1 H), 3.72 (m, 1 H), 4.02 (d, J = 13.1 Hz, 2 H), 5.38 (brs, 1 H), 7.28–7.37 ppm (m, 10 H); ¹³C NMR (100 MHz): $\delta = 20.0$, 20.4, 28.8, 42.0, 57.9, 59.3 (2C), 67.2, 127.6, 128.7, 129.6, 138.0 ppm; HPLC (Daicel Chiralpak OD-H, isohexanes/*i*PrOH 97:3, flow rate: 0.5 mL min⁻¹, $\lambda = 257$ nm): major isomer: $t_{\rm R} = 19.31$ min, minor isomer: $t_{\rm R} = 23.52$ min; $[\alpha]_{\rm D} = -58.5$ (c = 1.0 in CHCl₃); MALDI-TOF MS: calcd for C₂₀H₂₇NO: 320.1990 [M+Na]⁺; found: 320.1991.

Typical experimental procedure for chiral pyrrolidine 8-catalyzed direct α -aminomethylation of aldehydes: LiBr (1 mmol) was added to a vial containing DMF (1 mL) and the mixture was stirred at room temperature until it became homogeneous. Next, the catalyst 8 (20 mol%) and acetic acid (20 mol%) were added followed by the addition of aldehyde 2 (1 mmol) at room temperature. The reaction temperature was decreased to -25°C and the aminomethyl ether 1 (0.5 mmol) was added. After 2 h of vigorously stirring, MeOH (2 mL) was added and the β -amino aldehyde 3 reduced in situ with excess NaBH₄ (10 mmol) to amino alcohol 4 at -25°C. The reaction temperature was then increased to 0°C. After 5 min of stirring, the solution was poured into a mixture of aqueous NH₄Cl (4 mL) and Et₂O (20 mL) at 0 °C. Excess Na₂SO₄ was added to the stirred aqueous mixture, and after the solution had become clear, the drying agent was removed by filtration. Next, the solvent was removed under reduced pressure followed by purification of the crude product mixture by silica-gel column chromatography (toluene/EtOAc mixtures) to afford γ -amino alcohol 4 as a clear oil. The ee of 4 was determined by chiral-phase HPLC analysis.

Compound (2R)-4b: ¹H NMR (CDCl₃, 400 MHz): δ =0.71 (d, J=6.7 Hz, 3H), 2.27 (m, 1H), 2.40 (m, 1H), 2.55 (m, 1H), 3.16 (d, J=13.2 Hz, 2H), 3.26 (m, 1H), 3.61 (m, 1H), 4.02 (d, J=13.2 Hz, 2H), 5.49 (brs, 1H), 7.30–7.40 ppm (m, 10H); ¹³C NMR (100 MHz): δ =15.2, 31.7, 59.2 (2C), 61.6, 70.7, 127.5, 128.7, 129.4, 138.2 ppm; HPLC (Daicel Chiralpak OD-H, isohexanes/iPrOH 99:1, flow rate: 0.5 mLmin⁻¹, λ =257 nm): major

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isomer: $t_{\rm R}$ =36.70 min, minor isomer: $t_{\rm R}$ =43.30 min; $[\alpha]_{\rm D}$ =-46.4 (c=1.0 in CHCl₃); HRMS (ESI): m/z: calcd for C₁₈H₂₄NO: 270.1852 [*M*+H]⁺; found: 270.1846.

Compound (2R)-4 c: ¹H NMR (CDCl₃, 400 MHz): δ = 2.29–2.39 (m, 3 H), 2.46 (m, 1 H), 2.58 (m, 1 H), 3.15 (d, *J* = 13.1 Hz, 2 H), 3.31 (m, 1 H), 3.68 (m, 1 H), 3.94 (d, *J* = 13.1 Hz, 2 H), 5.38 (brs, 1 H), 7.18–7.34 ppm (m, 15 H); ¹³C NMR (100 MHz): δ = 36.7, 38.7, 59.1, 59.2, 68.6, 59.2 (2C), 68.6, 127.6, 128.6, 128.7, 129.1, 129.5, 138.0, 140.1 ppm; HPLC (Daicel Chiralpak OD-H, isohexanes/*i*PrOH 97:3, flow rate: 0.5 mLmin⁻¹, λ = 257 nm): major isomer: $t_{\rm R}$ = 38.21 min, minor isomer: $t_{\rm R}$ = 58.42 min; [α]_D = -51.2 (*c* = 1.0 in CHCl₃). HRMS (ESI): *m*/*z*: calcd for C₂₄H₂₈ NO: 346.2165 [*M*+H]⁺; found: 346.2169.

Compound (2R)-4d: ¹H NMR (CDCl₃, 400 MHz): δ =0.89 (t, J=7.2 Hz, 3H), 1.02 (m, 2H), 1.22–1.32 (m, 6H), 2.05 (m, 1H), 2.45 (m, 1H), 2.55 (m, 1H), 3.15 (d, J=13.1 Hz, 2H), 3.25 (m, 1H), 3.70 (m, 1H), 4.04 (d, J=13.1 Hz, 2H), 5.66 (brs, 1H), 7.26–7.40 ppm (m, 10H); ¹³C NMR (100 MHz): δ =14.2, 22.7, 27.1, 30.1, 32.2, 36.6, 59.2 (2 C), 60.4, 69.2, 127.6, 128.7, 129.5, 138.1 ppm; HPLC (Daicel Chiralpak OD-H, isohexanes/*i*PrOH 97:3, flow rate: 0.5 mLmin⁻¹, λ =257 nm): major isomer: $t_{\rm R}$ = 18.14 min, minor isomer: $t_{\rm R}$ =20.10 min; $[a]_{\rm D}$ =-56.4 (*c*=1.0 in CHCl₃). HRMS (ESI): *m*/*z*: calcd for C₂₂H₃₂NO: 326.2478 [*M*+H]⁺; found: 326.2484.

Compound (2R)-4e: ¹H NMR (CDCl₃, 400 MHz): δ = 1.83 (m, 2H), 2.17 (m, 1H), 2.49 (m, 1H), 2.57 (m, 1H), 3.18 (d, *J* = 13.1 Hz, 2H), 3.28 (m, 1H), 3.70 (m, 1H), 4.02 (d, *J* = 13.1 Hz, 2H), 5.00 (m, 2H), 5.36 (brs, 1H), 5.74 (m, 1H), 7.28–7.40 ppm (m, 10H); ¹³C NMR (100 MHz): δ = 34.6, 36.5, 59.3 (2C), 59.5, 68.6, 116.6, 127.6, 128.8, 129.5, 136.3, 138.1 ppm; HPLC (Daicel Chiralpak OD-H, isohexanes/*i*PrOH 97:3, flow rate: 0.5 mL min⁻¹, λ =257 nm): major isomer: $t_{\rm R}$ =22.43 min, minor isomer: $t_{\rm R}$ =31.71 min; [α]_D=-52.0 (*c*=1.0 in CHCl₃). HRMS (ESI): calcd for C₂₀H₂₆ NO: 296.2009 [*M*+H]⁺; found: *m/z*: 296.2019.

Compound (2R)-4f: ¹H NMR (400 MHz, CDCl₃): δ =0.00 (s, 6H), 0.84 (s, 9H), 2.19–2.24 (m, 1H), 2.43 (dd, J=12.4, 4.4 Hz, 1H), 2.57 (dd, J=12.4, 10.4 Hz, 1H), 3.26 (d, J=13.2 Hz, 2H), 3.38 (dd, J=10.4, 6.8 Hz, 1H), 3.45–3.55 (m, 2H), 3.69 (dd, J=10.4, 4.4 Hz, 1H), 3.87 (d, J=13.2 Hz, 2H), 4.68 (brs, 1H), 7.25–7.33 ppm (m, 10H); ¹³C NMR (75 MHz, CDCl₃): δ =-5.4, 18.3, 26.0, 39.8, 55.5, 59.1 (2C), 64.1, 66.5, 127.4, 128.6, 129.3, 138.4 ppm; [a]_D=-31.5 (c=1.0 in CHCl₃); the alcohol **4f** was acetylated and the *ee* was determined by HPLC (Daicel Chiralpak OD-H, isohexanes/*i*PrOH 99:1, flow rate: 0.5 mLmin⁻¹, λ =257 nm): major isomer: t_{R} =14.03 min; minor isomer: t_{R} =15.71 min. HRMS (ESI): m/z: calcd for C₂₂H₃₂NO₂Si: 370.2196 [M+H]⁺; found: 370.2205.

(R)-3-[(tert-Butoxycarbonyl)amino]-2-methylpropan-1-ol (11).^[19] β-Amino alchol 4b (2 mmol) in MeOH (10.0 mL) was treated with a catalytic amount of Pd/C. After 17 h of hydrogenolysis (90 MPa), the catalyst was filtered off by using Celite and the solvent concentrated to 4 mL. The γ -amino alcohol 10 was Boc-protected by addition of triethylamine (400 µL) and di-tert-butyldicarbonate (0.54 g, 2.5 mmol). After 1 h of stirring, the solvent was removed under reduced pressure, the residue was dissolved in CH_2Cl_2 and the solution was washed twice with $KHSO_4$ (1 M) and once with brine. The organic layer was dried with Na₂SO₄, filtered, and concentrated. The crude amino alcohol 11 was purified by silica-gel column chromatography (toluene/EtOAc 2:1) to give 11 as a clear viscous oil (95% yield). ¹H NMR (CDCl₃, 400 MHz): $\delta = 0.83$ (d, J = 7.0 Hz, 3H), 1.40 (s, 9H), 1.72 (m, 1H), 3.01 (m, 1H), 3.19 (m, 1H), 3.31 (m, 1 H), 3.54 (m, 1 H), 5.05 ppm (br s, 1 H); 13 C NMR (100 MHz): $\delta = 14.6$, 28.5, 36.4, 42.8, 64.6, 79.7, 157.6 ppm; $[a]_D = -17.1$ (c = 1.0 in CHCl₃).^[19] (R)-3-[(tert-Butoxycarbonyl)amino]-2-methylpropanoic acid (12):^[19] $RuCl_3$ hydrate (0.03 mmol) was added to a solution of alcohol (R)-11 (1.2 mmol), sodium periodate (3.5 mmol), CCl₄ (2.5 mL), CH₃CN (2.5 mL), and H₂O (3.8 mL), and the mixture was stirred at room temperature for 1 h. After this time, the mixture was diluted with CH₂Cl₂ (10 mL) and then filtered through Celite. The filtrated solution was basified with $K_2 \text{CO}_3$ (2 $\mbox{\scriptsize M})$ solution, and the water layer was washed with ether. The aqueous layer was acidified with KHSO4 (1 M) at 0 °C and extracted with CH2Cl2. The combined organic extracts were dried with Na₂SO₄. The drying agent was removed by filtration and the solvent was

removed under reduced pressure followed by purification of the crude product **12** by silica-gel column chromatography (pentane/EtOAc 1:5) to afford β^2 -amino acid **12** as a solid (73% yield). ¹H NMR (CDCl₃, 400 MHz): δ =1.20 (d, *J*=7.0 Hz, 3 H), 1.42 (s, 9 H), 1.81 (m, H), 3.01 (m, 1 H), 3.20 (m, 1 H), 3.31 (m, 1 H), 5.05 ppm (brs, 1 H); ¹³C NMR (100 MHz): δ =14.8, 28.6, 40.2, 42.9, 79.8, 156.3, 181.0 ppm; [α]_D=-17.5 (c=1.0 in MeOH), lit.^[19] [α]_D=-18.4 (c=2.0 in MeOH).

(S)-Proline-catalyzed synthesis of *ent-*3**a**: (S)-Proline (20 mol%) followed by aldehyde **2a** (1 mmol) was added to a vial containing the solvent (1 mL) at -20 °C. Next, the aminomethyl ether **1** (0.5 mmol) was added. After vigorously stirring for 5 h, the reaction was quenched by extraction with aqueous NH₄Cl solution (4 mL) and Et₂O (3×20 mL). The organic phase was then dried with Na₂SO₄. The drying agent was removed by filtration and the solvent was removed under reduced pressure followed by purification of the crude product *ent-*3**a** by silica-gel column chromatography (pentane/EtOAc 10:1) to afford β-amino aldehyde **3a** as a clear oil (66% yield, 54% *ee*).

*Compound ent-***3a**: ¹H NMR (400 MHz, CDCl₃): $\delta = 0.84$ (d, J = 6.8 Hz, 3 H), 0.92 (d, J = 6.8 Hz, 3 H), 1.81–1.86 (m, 1 H), 2.33–2.38 (m, 1 H), 2.52 (dd, J = 12.8, 4.4 Hz, 1 H), 2.90 (dd, J = 12.8, 11.2 Hz, 1 H), 3.25 (d, J = 13.6 Hz, 2 H), 3.80 (d, J = 13.6 Hz, 2 H), 7.22–7.34 (m, 10 H), 9.32 ppm (d, J = 4.8 Hz, 1 H); ¹³C NMR (100 MHz, CDCl₃): $\delta = 20.3$, 20.5, 27.6, 51.6, 56.4, 58.6, 127.2, 128.4, 129.2, 139.1, 205.4 ppm; $[a]_D^{25} = +25.0$ (c = 1.0 in CHCl₃); the *ee* was determined by HPLC on Daicel Chiralpak ODH with isohexanes/*i*PrOH (99:1) as the eluent: major isomer: $t_R = 12.94$ min, minor isomer: $t_R = 14.66$ min; HRMS (ESI): m/z: calcd for C₂₀H₂₆NO: 296.2009 [M+H]⁺; found: 296.2006.

(2S)-N,N-Dibenzyl-2-aminomethyl-3-methylbutanoic acid: KH₂PO₄ (0.48 mmol), 2-methyl-2-butene (1.9 mmol), and NaClO₂ (0.95 mmol) were added to a stirred solution of amino aldehyde ent-3a (0.24 mmol), synthesized by (S)-proline catalysis, in tBuOH/H2O (5:1, 3.0 mL). The mixture was stirred for 17 h and turned from yellow to colorless. The reaction mixture was then concentrated under reduced pressure, extracted with EtOAc, and washed with H2O and brine. The organic extracts were dried with Na₂SO₄. The drying agent was removed by filtration and the solvent was removed under reduced pressure followed by purification of the crude product by silica-gel column chromatography (toluene/EtOAc 2:1) to afford the corresponding 2-aminomethyl-3-methylbutanoic acid as a clear oil (72% yield). ¹H NMR (300 MHz, CDCl₃): $\delta = 0.86$ (d, J =6.9 Hz, 3 H), 0.94 (d, J=6.9 Hz, 3 H), 2.34-2.37 (m, 1 H), 2.48 (m, 1 H), 2.61 (dd, J = 12.3, 4.5 Hz, 1 H), 2.92 (t, J = 12.3 Hz, 1 H), 3.50 (d, J =13.5 Hz, 2H), 3.95 (d, J=13.5 Hz, 2H), 7.19-7.37 (m, 10H), 11.62 ppm (brs, 1H); ¹³C NMR (75 MHz, CDCl₃): $\delta = 18.6$, 20.2, 27.4, 45.8. 50.9,

57.8, 128.3, 128.9, 129.7, 135.3, 175.8; $[\alpha]_D^{25} = +26.3$ (c = 1.0 in CHCl₃). HRMS (ESI): m/z: calcd for $C_{20}H_{26}NO_2$: 312.1958 [M+H]⁺; found: 312.1956.

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